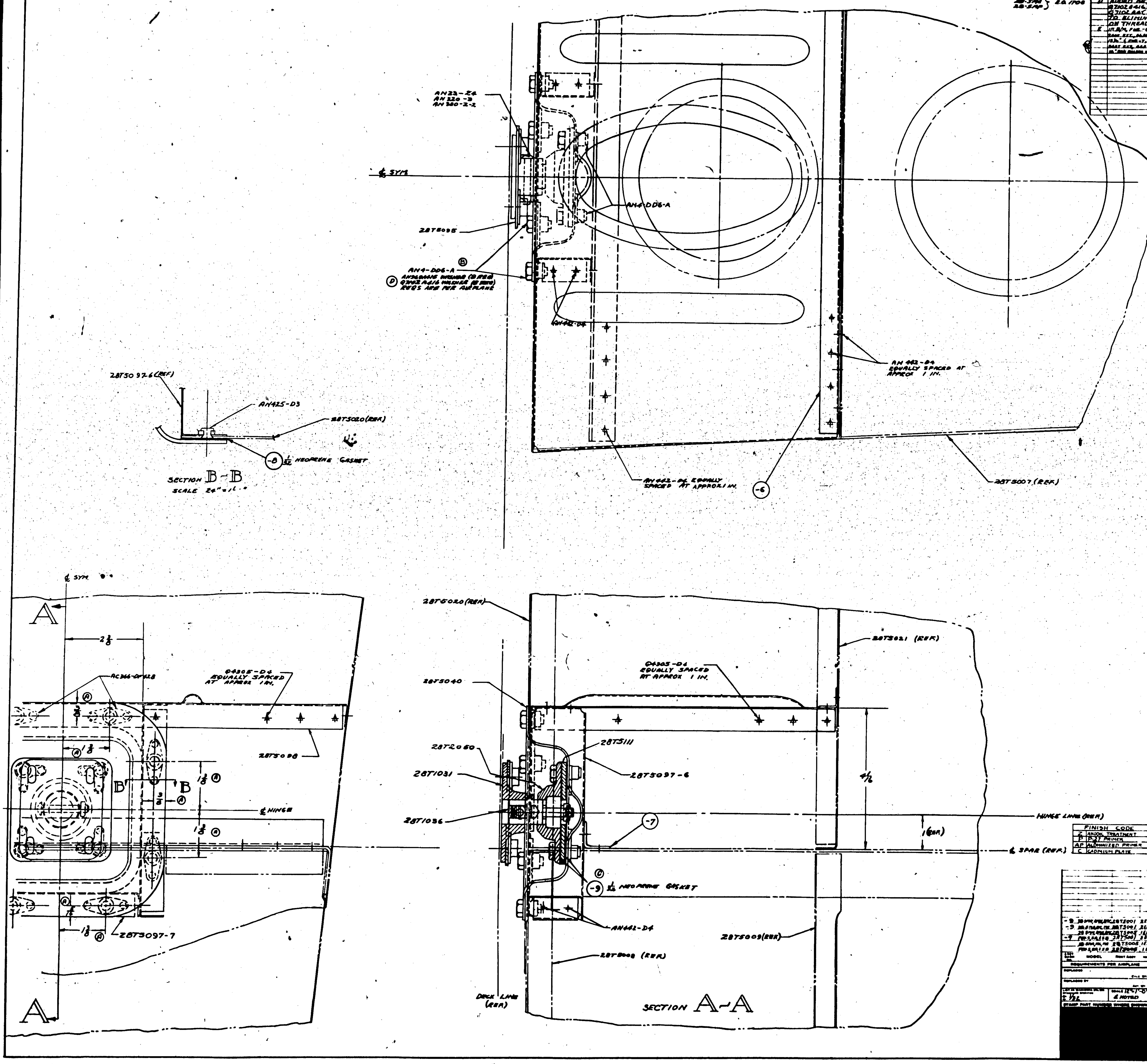

LET	ALTERATION	DATE	BY
A	DIM. TO ANCHOR NUTS ADDED. #6AAF-048 PLATE NUTS REMOVED FROM PART LIST	[illegible]	[illegible]
B	AN4DD6A(12) WAS AN4DD6(4) & AN4DD5 (8 REQ)	[illegible]	[illegible]
C	ADDED -9 BETWEEN 28T5111 & 28T2050. CHANGED REQS FROM 1 TO 2 IN. B/M	[illegible]	[illegible]
D	ADDED AN960A416 (8 REQ) Q7102A416 (8 REQ) WAS Q7102AA(SUFFICIENT No. TO ELIMINATE BEARING ON THREADS.	[illegible]	[illegible]
E	IN B/M, FOR -6, REPLACED [illegible] WITH Y-2-A27ET [illegible]; FOR -7, REPLACED [illegible] WITH Y-2-A27ET [illegible]	[illegible]	[illegible]

E.O. 22125 NORTHROP E.O. 540
REF'S A02409N9
REF-5 NORTHROP E.O. 1706

FINISH CODE	
A	ANODIC TREATMENT
P	P.Z.T. PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

PART NO	STOCK	MATERIAL	SPEC	REQ -0
Q4305-D4				
AN442-D4				
AN425-D3				
AN380-2-2				
AN320-3				
AN23-24				
AC366-DF428				
AN4-DD6-A				
Q7102-A416				8
AN960-A416				8
28T5095				1
28T5098				1
28T5097-6				2
28T5040				1
28T2050				1
28T1036				1
28T1031				1
28T5111				1
28T5097-7				1
-9	1/32 × 2 3/4 × 3	NEOPRENE	N-11	2
-8	1/32 × 6 1/4 × 6 1/4	NEOPRENE	N-11	1
-7	Y-2-A27ET × 16			1
-6	Y-2-A27ET × 15 1/2			1

PARTS LIST PER ASSY — REQ -0, -2, -3, -4, -5

-9 28T5001 2EA
-9 28T5001 2EA
28T5005 1EA
-9 28T5001 2EA
28T5005 1EA
28T5006 1EA

MODEL — NEXT ASSY
REQUIREMENTS PER AIRPLANE
REPLACED
REPLACED BY
TOLERANCE ± 1/32 — SCALE 12" = 1'-0" & NOTED
STAMP PART NUMBER WHERE SHOWN

A.C.
NAVY NONE — HEAT TREAT
FINISH: 6-7-28200 [illegible]
DRAFT — CHECK — STRUCT — MAT — APPRV — ENG

NAME: INSTALLATION-RUDDER LOWER HINGE

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.

OPP HAND

SIZE J — 28T5096

R

H 486